# IMPAC Infrared Thermometers

Affordable, high temperature short wavelength pyrometer for non-contact temperature measurement of metals between 250 and 1800°C

IGA 15 plus

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- Easy to handle
- Large illuminated LC display
- Laser aiming
- Built-in data logger
- Long temperature range
- High accuracy
- Fast temperature detection, only 20 ms
- Measurement of smallest objects from 1.25 mm
- Integrated additional functions
- USB interface
- Analyzing software PortaWin (option)



The **IGA 15** *plus* is a robust, digital and accurate pyrometer with built-in data logger (750 values) for noncontact temperature measurement on metals, ceramics, graphite etc. with a temperature range of 250 - 1800°C.

The instrument is equipped with a laser targeting light, The size of the laser spot has approximately the size of the measuring spot.

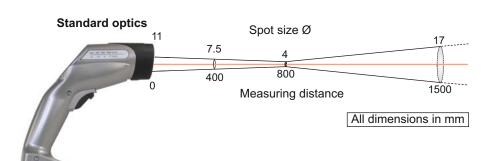
The instrument has a maximum value storage, minimum value storage, average and difference function as well as an acoustic alarm.

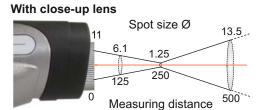
The high quality optics enables the measurement of small objects from 4 mm, in combination with the close-up lens even from 1.25 mm.

With the short exposure time of only 20 ms even fast moving objects can be measured exactly.

### Typical applications:

- preheating, tempering, hardening, normalizing
- forging, brazing
- sintering
- · welding, rolling
- founding





## **Technical Data**

| Temperature range:              | 250 - 1800°C  |  |  |  |
|---------------------------------|---|--|--|--|
| Spectral range:                 | 1.45 - 1.8 μm   |  |  |  |
| Detector:                       | InGaAs detector   |  |  |  |
| Accuracy:                       |   |  |  |  |
|                                 | 0.6% of measuring value ( $T_{amb.} = 23^{\circ}C$ , $\epsilon = 100\%$ )   |  |  |  |
| Repeatability:                  | 0.2% of measuring value   |  |  |  |
| Temperature coefficient:        |   |  |  |  |
| Exposure time t <sub>90</sub> : | 20 ms (with dynamical adaptation at low signal levels)  |  |  |  |
| Emissivity ε:                   | 10 - 100%, adjustable in 1% steps   |  |  |  |
| Temperature display:            | 3 values / s  |  |  |  |
| Temperature resolution:         | On the display: 0.1°C (°F) from 250 to 999.9°C (482999.9°F), 1°C from 1000 to 1800°C (10003272°F) via interface: 0.1°C or 0.1°F |  |  |  |
| Display illumination:           | automatically adjusting to ambient light conditions   |  |  |  |
| Measuring unit:                 | °C / °F, switchable   |  |  |  |
| Measuring functions:            | Display of maximum or minimum or average or difference value (MAX, MIN, AVG, DIF)   |  |  |  |
| Alarm function:                 | Adjustable acoustic alarm (HI)  |  |  |  |
| Data logger:                    | r: 750 values; readable at pyrometer: temp. value with storage number; readable via interface:                                  |  |  |  |
|                                 | value with storage number, time, date, emissivity, unit, max. and min value of the measurement series                           |  |  |  |
| Storage function:               | on: Manual data logging via push button or  |  |  |  |
|                                 | automatic logging in adjustable time intervals [s]: 0.02; 0.04; 0.1; 0.2; 0.5; 1; 2; 5; 10; 20; 50                              |  |  |  |
| Serial interface:               | USB 2.0   |  |  |  |
| Power supply:                   | 9 V battery (IEC 6LR61) or 9 V-NiMH rechargeable battery (e.g. Varta type 5622)   |  |  |  |
| Battery operation time:         | tery operation time: 50 hours with 9 V battery (without laser and display illumination)   |  |  |  |
|                                 | 15 hours with 9 V rechargeable battery (without laser and display illumination)   |  |  |  |
| Charging connector:             | For IMPAC battery charging unit 3 858 490   |  |  |  |
| Laser targeting light           | Laser class 2, max. laser power level < 1 mW, λ = 650 nm  |  |  |  |
| Operating temperature:          | 0 - 60 °C   |  |  |  |
| Storage temperature:            | -20 - 70 °C   |  |  |  |
| Rel. humidity:                  | Non condensing conditions   |  |  |  |
| Housing:                        | ABS   |  |  |  |
| Weight:                         | 340 g   |  |  |  |
| Fixing thread:                  | Photo tripod thread 1/4" - 20 UNC   |  |  |  |
| Protection class:               | IP20  |  |  |  |
| CE-label:                       | According to EU directives about electromagnetic immunity   |  |  |  |

## Reference numbers

3 887 520 IGA 15 plus (scope of delivery: instrument, battery, carrying case, inspection sheet, user manual.)

#### **Accessories:**

| 3 749 150 | NiMH rechargeable battery 9 V               | 3 858 520 | Belt bag                            |
|-----------|---|-----------|-------------------------------------|
| 3 858 540 | Universal battery charger for 9 V batteries | 3 858 570 | CD with analyzing software PortaWin |
| 3 858 490 | Battery charger with charging connector     |           | and USB cable                       |
| 3 858 550 | Close-up lens                               | 3 858 580 | USB cable                           |

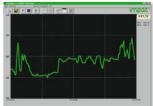
## **Overview Accessories**











Belt bag Close-up lens

Battery charger for the charging connector of the pyrometer

CD PortaWin and USB cable

Screenshot PortaWin

China

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