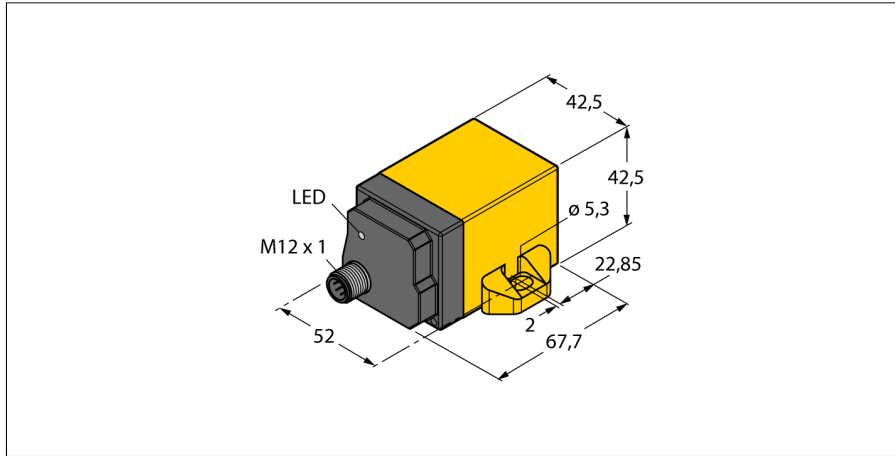


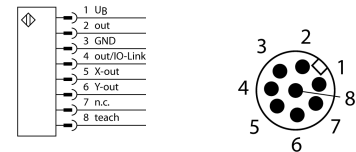
Inclinometer
B2N360-Q42-E2LiUPN8X2-H1181



- Rectangular, plastic, PA12-GF30
- Status display via LEDs
- Different filter functions
- Parametrizable via teach pin
- Acceleration function ± 2 g, measuring range parametrizable
- 15...30 VDC
- Analog output
- Programmable current and voltage output functions
- Factory setting 4...20 mA
- All functions programmable via IO-Link / PACTware
- NC / NO programmable functions, available as NPN or PNP version
- Process value for x and y-axis in the 16-bit IO-Link telegram
- M12 x 1 male, 8-pin
- Adapter cable RKC8.301T-1,5-RSC4T/ TX320 required for IO-Link communication

Type designation	B2N360-Q42-E2LiUPN8X2-H1181
Ident no.	1534116
Resolution	16 bit
Measuring range	0...360°
Measuring range x-axis	0...360°
Measuring range y-axis	0...360°
Repeatability	≤ 0.07 % of full scale
Linearity deviation	\leq depending on the filter setting
Temperature drift	≤ 0.3 % of full scale, applies in the functional area of upper or lower hemisphere
Ambient temperature	$\leq \pm 0.015$ % / K -25...+85 °C Acc. to UL approval to +70 °C
Operating voltage	15... 30VDC
Residual ripple	≤ 10 % U_{is}
DC rated operational current	≤ 150 mA
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes
Wire breakage / Reverse polarity protection	yes/ complete
Output function	8-pin, NO/NC , PNP/NPN, Analog output, IO-Link
Voltage output	0...10VDC
Current output	0...20mA programmable via IO-Link, e.g. 4...20 mA
Load resistance voltage output	≥ 4.7 k Ω
Load resistance, current output	≤ 0.4 k Ω
Sample rate	500 Hz
Current consumption	< 60 mA at 24 VDC
IO-Link Specification	IO-Link specified acc. to version 1.1
Programming	FDT/DTM
Frame type	2.2
Construction	rectangular, Q42
Dimensions	67.5 x 42.5 x 42.5 mm
Housing material	Plastic, PA12-GF30
Electrical connection	Flange connector, M12 x 1
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68 / IP69K
MTTF	159 years acc. to SN 29500 (Ed. 99) 40 °C
Power-on indication	LED green
Switching state	LED yellow

Wiring Diagram



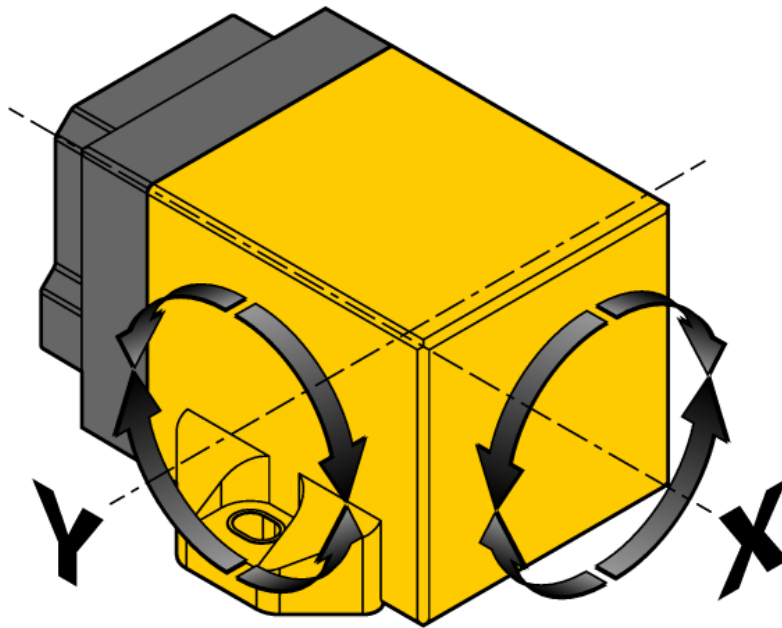
Functional principle

The TURCK inclinometers incorporate a micro-mechanical pendulum, operating on the principle of MEMS technology (Mikro Elektro Mechanic Systems). The pendulum basically consists of two 'plate' electrodes arranged in parallel with a dielectric placed in the middle. When the sensor is inclined, the dielectric in the middle moves, causing the capacitance ratio between both electrodes to change. The downstream electronics evaluates this change in capacitance and generates a corresponding output signal.

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The sensor is able to display any angular value via 2 axes. The drawing shows the assignment to the respective inclination axes X or Y.

The devices can be parametrized via IO-Link (measuring range, zero offset, switching window, filter settings) and adapted to the application. Different analog and digital output values provide highest flexibility in terms of process integration. 4 ... 20 mA, 0 ... 10 V, PNP/NPN hysteresis NC or NO programmable, 2 x 16 bit (IO-Link telegram)

Inclinometer

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Programming instructions

Parameters	Teach input	LED
Zero point offset (see notes)	Bridge Pin 3 (GND) and Pin 8 for 5 s	Status LED (yellow) flashes, after 1 s steady, after 3 s flashes, after 5 s steady
Measuring range start, X-axis (see notes)	Bridge Pin 1 (U _s) and Pin 8 for 1 s	Status LED (green) flashes, after 1 s steady
Measuring range end, X-axis (see notes)	Bridge Pin 1 (U _s) and Pin 8 for 3 s	Status LED (green) flashes, after 1 s steady, after 3 s flashes
Measuring range start, Y-axis (see notes)	Bridge Pin 3 (GND) and Pin 8 for 1 s	Status LED (yellow) flashes, after 1 s steady
Measuring range end, Y-axis (see notes)	Bridge Pin 3 (GND) and Pin 8 for 3 s	Status LED (yellow) flashes, after 1 s steady, after 3 s flashes
Pre-set mode Angle	Bridge Pin 1 (U _s) and Pin 8 for 10 s You must set a further teach input within 10 s or the device exits this mode automatically	Status LED (green) flashes, after 10 s steady
-10° ... +10°	Bridge Pin 3 (GND) and Pin 8 once briefly	LED (yellow) flashes once
-45° ... +45°	Bridge Pin 3 (GND) and Pin 8 twice briefly	LED (yellow) flashes twice
-60° ... +60°	Bridge Pin 3 (GND) and Pin 8 three times briefly	LED (yellow) flashes three times
-85° ... +85°	Bridge Pin 3 (GND) and Pin 8 four times briefly	LED (yellow) flashes four times
Pre-set mode Function	Bridge Pin 1 (U _s) and Pin 8 for 10 s You must set a further teach input within 10 s or the device exits this mode automatically	Status LED (green) steady, after 10 s flashes
Mode 1 "upper hemisphere", default setting	Bridge Pin 1 (U _s) and Pin 8 once briefly	LED (green) flashes once
Mode 2 "lower hemisphere"	Bridge Pin 1 (U _s) and Pin 8 twice briefly	LED (green) flashes twice
Mode 3, 2 x 360°	Bridge Pin 1 (U _s) and Pin 8 three times briefly	LED (green) flashes three times
Mode 4, X: 0...360°, Y: off	Bridge Pin 1 (U _s) and Pin 8 four times briefly	LED (green) flashes four times
Mode 5, Y: 0...360°, X: off	Bridge Pin 1 (U _s) and Pin 8 five times briefly	LED (green) flashes five times
Filter setting mode	Bridge Pin 3 (GND) and Pin 8 for 10 s You must set a further teach input within 10 s or the device exits this mode automatically	Status LED (yellow) steady, after 10 s flashes
24 Hz, default setting	Bridge Pin 3 (GND) and Pin 8 once briefly	LED (yellow) flashes once
15 Hz	Bridge Pin 3 (GND) and Pin 8 twice briefly	LED (yellow) flashes twice
Most effective filter setting	Bridge Pin 3 (GND) and Pin 8 three times briefly	LED (yellow) flashes three times
Default setting	Bridge Pin 3 (GND) or Pin 1 (UB) and Pin 8 for 15 s	LED flashes fast after 15 s

Note:

Please note that with changing the zero point you also change the start and end point of the measuring range accordingly. Furthermore, it is not possible to offset the zero point in the "upper hemisphere" and "lower hemisphere" mode, since this would cause the measuring range to partially exceed the defined spread of 0°...±90° or rather 90°... 270°.

This must also be observed when programming the start and end point.

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Accessories

Type code	Ident no.	Description	
RKC8.301T-1,5-RSC4T/ TXL320	6625002	Adapter cable to connect sensor to USB-2-IOL-0002 programming unit; female M12, straight, 8-pin on male M12, straight, 3-pin; cable length: 1.5 m; sheath material: PUR, sheath color: black, cULus approved; RoHS conform; protection class IP67	
TX3-Q20L60	6967118	Teach adapter for 8-pin sensors	
USB-2-IOL-0002	6825482	IO-Link Master with integrated USB port	