# XZR250 Oxygen Analyzer

A compact zirconium-oxide analyzer to measure percentage level (0-25%) oxygen in combustion processes. The probe is manufactured from 316 stainless steel and can handle sample temperatures up to 700°C with an insertion length of 435mm. The sample is extracted to the sensor chamber and returned to the flue via the Pitot effect, so there is no need for instrument air. The analyzer uses our micro ion pump sensor (MIPS) technology and operates without the need for an air reference.



### **Highlights**

- Measures 0 25% O<sub>2</sub> in Flue Gas
- Sample temperature up to +700°C
- Barometric pressure compensation
- MODBUS as standard
- Single or Dual 4-20 mA outputs
- User configurable relays
- Easy to swap sensor, requiring no special tools
- Sensor exchange program

### **Applications**

 Combustion control of boilers fueled by natural gas, light oil, diesel and biomass.



## **Technical Specifications**

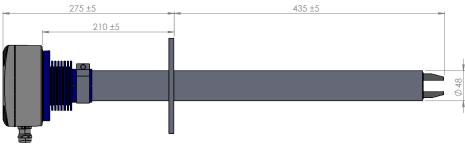
Performance		
Measurement technology	Zirconium Oxide	
Gas	Oxygen	
Measurement range	0.1-25%	
Output resolution	0.01 V, 0.01 mA or 0.01% $\mathrm{O_2}$	
Accuracy (0.1-25%)	< 0.25% O <sub>2</sub>	
Response time (T90)	< 15 seconds	
Repeatability	< 0.25%	
Sample Flow Effect	±0.5% of full scale	
Sample cell temperature	+700°C (1292°F)	
Temperature measurement	PT100	
Display	16 Character, 2 Line, with backlight	
Electrical Input/Output		
Power supply	24 V DC, ±10% (limited power source)	
Power consumption	700 mA maximum @ 24 V DC	
Analog outputs	Single or Dual 4-20 mA (550 $\Omega$ maximum loop load resistence)	
Output ranges (oxygen)*	0-25% O <sub>2</sub>	
Output ranges (pressure)*	760 - 1260 mbara (10.9 to 18.1 psia)	
Output ranges (temperature)*	-50 °C - +300 °C (-58 °F - +572 °F)	
Relays	1 x System alarm (SPST, N/O as standard) 1 x User configurable process alarm (SPST, N/O as standard)	
Digital communications	RS485 protocol	
Cable Gland	M12 x 1.5	

Cable size	7mm to 12.5 mm outer diameter 4 to 11 cores with overall screen	
<b>Operating Conditions</b>		
Ambient temperature	-20 °C to +55 °C (-4 °F to +131 °F)	
<b>Ambient Relative Humidity</b>	0-95% RH	
Background gas	Combustion gas from natural gas, biogas or oil	
Sample gas temperature**	+700 °C (1292 °F)	
Sample pressure	760 - 1260 mbara Absolute	
Mechanical Specifications		
Warm Up time	< 90 seconds	
Stabilization time	< 5 minutes	
Dimensions	$130 \times 120 \times 150$ mm (h x w x d) excluding probe	
Probe dimensions	Nominally 50mm OD with 435 mm insertion length	
Weight: Head	1.6 kg (3.5 lbs)	
Weight: Probe	4.8 kg (Stainless steel: 435 mm) (10.5 lbs)	
Wetted materials	Stainless steel, Macor®, aluminium, platinum & PTFE	
Process connection	2" 150 lbs ANSI flange	
Ingress protection	IP65	
Housing material	Painted aluminium	

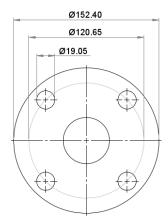
# Warning: Sensor gets hot (250°C) allow to cool and do not touch without PPE!

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**Dimensions** 



Dimensions in mm unless otherwise stated.



Flange profile to match ANSI Class 150 lb.

Nominal pipe size	2"
External diameter	6.000" (152.40)
PCD	4.750" (120.65)
Flange thickness	0.75" (19.05)
No. of holes	4
Bolt hole diameter	0.750" (19.05)

#### NOTE:

The flange is NOT pressure retaining.

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Michell Instruments adopts a continuous development programme which sometimes necessitates specification changes without notice. Issue no: XZR250\_97530\_V5\_UK\_0519



<sup>\*</sup>Measurement chamber temperature and pressure can be displayed on the main screen but can also be output via the MODBUS. The second mA output can be factory configured for pressure or as a second  $O_2$  output.

<sup>\*\*</sup>Temporary excursions up to 750 °C for 30 minutes will not damage the probe.